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K6A 1K7
Canada

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D412-698-015
Job Sheet 194874



Part No: D412-698-015

Job Qty: 1 pcs

Part Name: Door Support - V Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/9/19

Job Tracking No:

Due Date: 6/6/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D412-698 REV.G IPP Rev:C Removed Manufacturing 06-01-25 JLM IPP Rev:D change to rev D ECN 1104
08-01-28 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs ✓		6/6/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Wed 9-04-2019

Rosales, Oscar

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NOV 15 2019

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	6/6/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
130 Packaging 3-1 - Stock - B4B	1 pcs	6/6/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	6/6/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	6/6/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

DAS
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Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____)
 135 - (Document Control) Photocopy bluefile and create labels per PPP D412-698-015 CHG001
 140 - (QC21- Final Inspection - Work Order Release)

PKC

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3200-1	Door Post Block	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5140183 ✓
D3200-3	Door Wedge	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5140090 ✓
D3201-1	Doubler	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5231186 ✓
D3201-3	Angle	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5186029 ✓
D3201-4	Angle	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5186052 ✓
MS21042L3	Nut	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5204283 ✓
MS24693-S277	Screw	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5108578 ✓
NAS1149D0332J	Washer	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5209100 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3200-1	2	11	0
	D3200-3	2	12	0
	D3201-1	2	0	0
	D3201-3	1	3	0
	D3201-4	1	4	0
	MS21042L3	12	2,964	0
	MS24693-S277	12	147	0
	NAS1149D0332J	12	4,680	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		MRB (QSI042)																																																																	
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)																																																																	
Description Work Order Deviation		Disposition																																																																					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"><thead><tr><th>Pressure/Forced</th><th>Contamination</th><th>Power Loss/Surge</th><th>Positioned Wrong</th></tr></thead><tbody><tr><td>☐</td><td>☐</td><td>☐</td><td>☐</td></tr><tr><td>Bending</td><td>Misaligned/off center</td><td>Folio/Program</td><td>Outside Tolerance</td></tr><tr><td>☐</td><td>☐</td><td>☐</td><td>☐</td></tr><tr><td>Crushing</td><td>BOM/Route</td><td>Grain Direction</td><td>Drawing</td></tr><tr><td>☐</td><td>☐</td><td>☐</td><td>☐</td></tr><tr><td>Cracks</td><td>Broken/Damage/Defect</td><td>Weld</td><td>Finish</td></tr><tr><td>☐</td><td>☐</td><td>☐</td><td>☐</td></tr><tr><td>Crimp/Kink/Ripple/Wave/Twist</td><td>Incomplete/Unclear Instructions</td><td>Wrong Stock Pulled</td><td>Part Lost/Missing</td></tr><tr><td>☐</td><td>☐</td><td>☐</td><td>☐</td></tr><tr><td>Marks/Chatter</td><td>Drill Holes</td><td>Out of Sequence</td><td>Misread</td></tr><tr><td>☐</td><td>☐</td><td>☐</td><td>☐</td></tr><tr><td>Mislabeled</td><td>Fit/Function</td><td>Off-set/Set-up</td><td></td></tr><tr><td>☐</td><td>☐</td><td>☐</td><td></td></tr><tr><td colspan="4">Other/Details:</td><td colspan="2"></td><td colspan="2"></td></tr></tbody></table>						Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	☐	☐	☐	☐	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	☐	☐	☐	☐	Crushing	BOM/Route	Grain Direction	Drawing	☐	☐	☐	☐	Cracks	Broken/Damage/Defect	Weld	Finish	☐	☐	☐	☐	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	☐	☐	☐	☐	Marks/Chatter	Drill Holes	Out of Sequence	Misread	☐	☐	☐	☐	Mislabeled	Fit/Function	Off-set/Set-up		☐	☐	☐		Other/Details:							
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Completed By		Lead hand / Supervisor		QC / QA Coordinator																																																																			

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

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Revision: **G**

Date: 17.11.23